





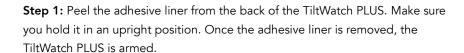




TiltWatch PLUS Tilt Indicator Mounting Instructions

TiltWatch PLUS tilt indicators incorporate three separate indications, two that determine the exact angle of tilt and from what direction the shipment tilted, and one that indicates whether complete overturn has occurred – providing complete 360° monitoring. The TiltWatch PLUS will not activate under normal handling conditions such as take-off angles.

Rules of Thumb: Once the TIItWatch PLUS Indictor is armed (1) **DO NOT** tilt left or right and (2) **IMMEDIATELY** affix indicator to carton in upright position.



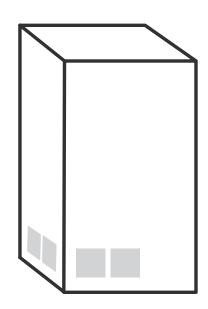
Step 2: Place the TiltWatch PLUS in an upright position near a corner of the shipping container. This placement helps to align the TiltWatch PLUS properly and adds rigidity.

Step 3: Remove the TiltWatch PLUS Companion Label from its adhesive liner and place it next to the TiltWatch PLUS Indicator.

Step 4: Press firmly in the centre and around the edges of the TiltWatch PLUS and TiltWatch PLUS Companion Label to make sure that the adhesive makes good contact with the container it is being applied to.

Step 5: On the Companion Label mark the 'DO NOT TILT THIS CARTON PAST _____ DEGREES' with the degree of unacceptable tilt.

Step 6: Repeat the above steps to place another TiltWatch PLUS on the adjacent side of the first indicator in order to monitor all planes.





TiltWatch PLUS Indicator with Companion Label