

# TiltWatch Plus Mounting Instructions

**TiltWatch Plus** tilt indicators incorporate three separate indications, two that determine the exact angle of tilt and from what direction the shipment tilted, and one that indicates whether complete overturn has occurred - providing complete 360 degree monitoring. The TiltWatch Plus will not activate under normal handling conditions such as take-off angles.

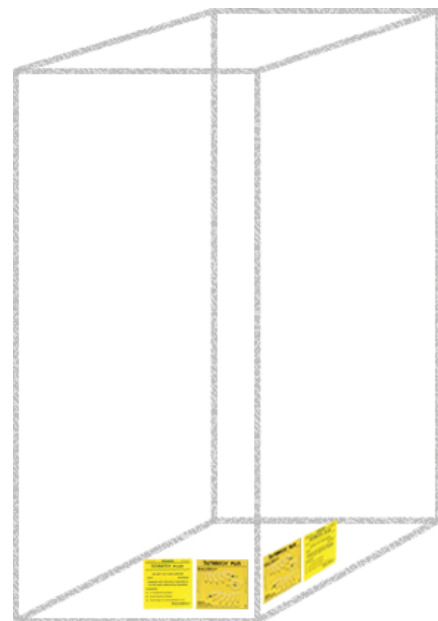
## **RULES OF THUMB:**

Once the TiltWatch Plus Indicator is armed:

1. Do not tilt left or right
2. Affix to carton immediately in upright position

## **TILTWATCH PLUS APPLICATION INSTRUCTIONS:**

1. Peel the adhesive liner from the back of the TiltWatch Plus. Make sure you hold it in an upright position. Once the adhesive liner is removed, the TiltWatch is armed.
2. Place the TiltWatch Plus in an upright position near a corner of the shipping container. This placement helps to align the TiltWatch Plus properly and adds rigidity.
3. Remove the TiltWatch Plus Companion label from its adhesive liner and place it next to the TiltWatch Plus (Fig 4)
4. Press firmly in the centre and around the edges of the TiltWatch Plus and TiltWatch Plus Companion Label to make sure the adhesive makes good contact with the container to which it is being applied.
5. On the Companion Label mark the "DO NOT TILT THIS CARTON PAST.....DEGREES" with the degree of unacceptable tilt.
6. Repeat the above steps to place another TiltWatch Plus on the adjacent side of the one just applied to monitor all planes.



*Two Tiltwatch Plus  
required mounted on adjacent  
sides to monitor all planes*